

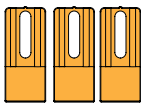




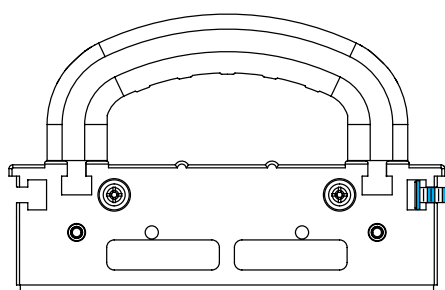


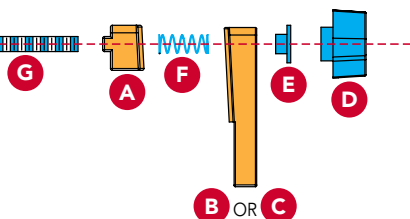
## Package Contents:

-  **A** GRP-41 Heel Spacer x 2
-  **B** GRP-42 3/4" Gravity Heel for Table Saw x 2  
(Drop Range 0 - 3/4")
-  **C** GRP-43 1" Gravity Heel for Coping on Router Tables x 3  
(Drop Range 0 - 1")
-  **D** GR-H13 1/4-20 Thumb Knob x 2
-  **E** GR-H14 Shoulder Washer x 2
-  **F** TJ-H2 Compression Spring x 2
-  **G** GR-H12 1/4-20 X 1 3/4" T-Bolt x 2

## Installation:



Fits all existing GRR-RIPPER models. Tighten the Thumb Knob (GR-H13) to secure the Gravity Heel in the fixed dropdown position. Loosen knob to retract or lower Gravity Heel.



## Using the Gravity Heel:



Figure 1



Figure 2

1. Set the Gravity Heel so that it lays on top of the workpiece.
2. Lightly tighten the knob (GR-H13) and loosen a half-turn.  
  
This will place the Gravity Heel approximately 1/4" below the threshold of the stock. See Figure 1.  
**WARNING!** Do not begin cut or turn on table saw until properly set.
3. While the Gravity Heel is in this position the GRR-RIPPERs are attuned for the hand-over-hand (leapfrogging) method for long stock ripping. See Figure 2.  
**NOTE:** The Gravity Heel will automatically drop to a 1/4" below threshold at the end of the stock and automatically retract when placed mid-board.
4. The Gravity Heel is meant to be cut through and is replaceable.
5. Use as a back stop during coping operations on a router table to prevent blow out on the workpiece.

**NOTE:** The Inclined mating surfaces of the Heel Spacer and the Gravity Heel control how far the heel drops, the more the knob is loosened, the further it is lowered.

Download a PDF version of these instructions at  
[MICROJIG.com/grghmanual](https://MICROJIG.com/grghmanual)

Hooks the tail end of your workpiece and automatically retracts mid-board. Provides extra leverage to help push through the cut and prevent blow out.



Table Saw - Ripping



Bandsaw - Resawing



Jointer - Face Jointing



Router Table - Coping



GRAVITY HEEL KIT GRGH-040



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G40



Includes 5 Heels, 2 Heel Spacers and mounting hardware.  
Auto-droptdown and adjustable to 1".  
Fits any existing GRR-RIPPER.

GRAVITY  
HEEL KIT

GRR-RIPPER®

MODEL # GRGH-040

